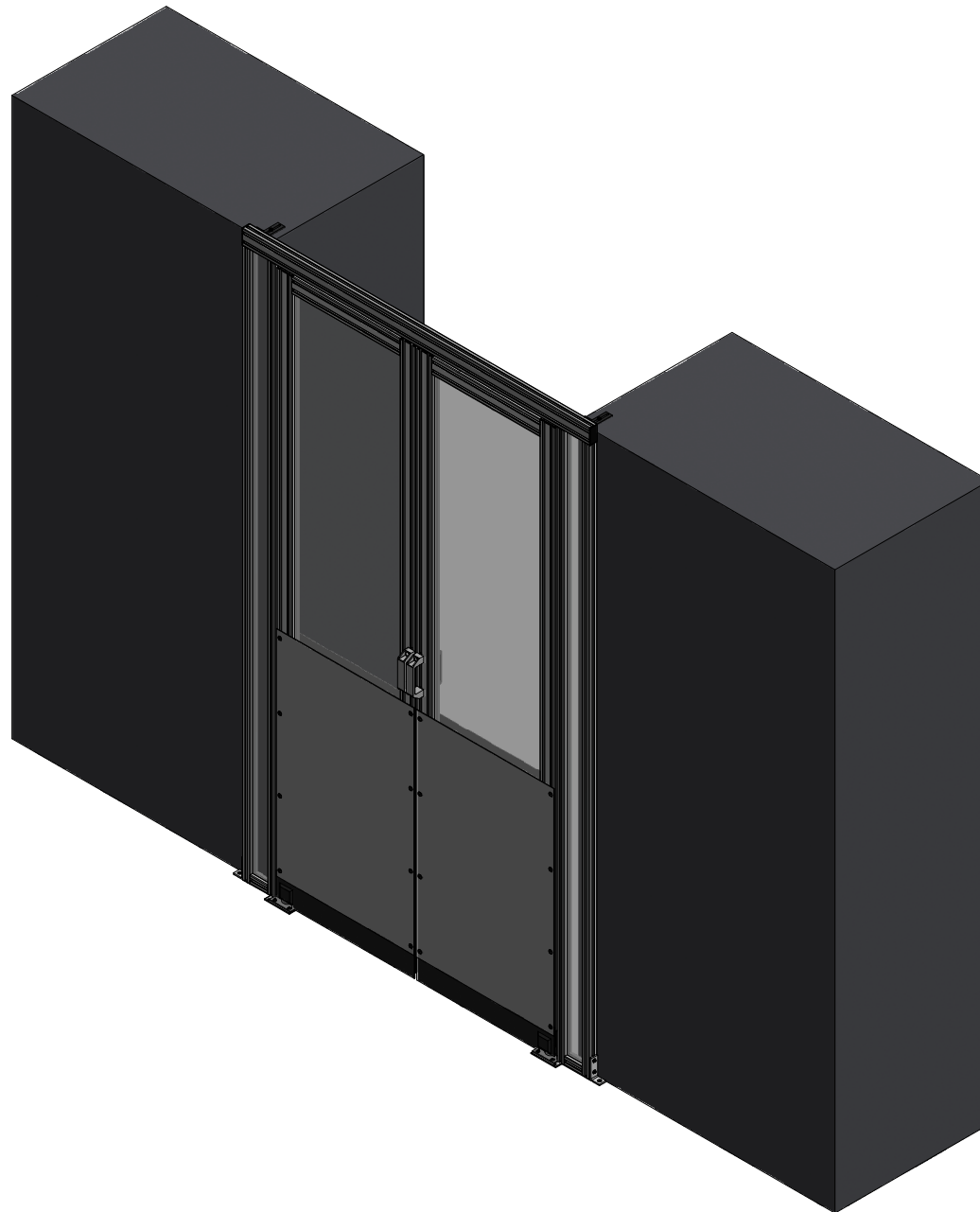
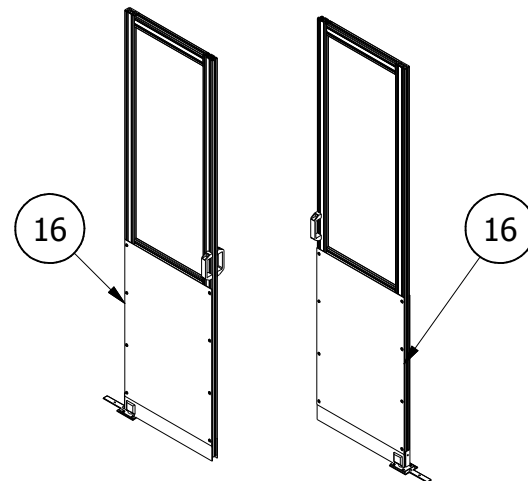
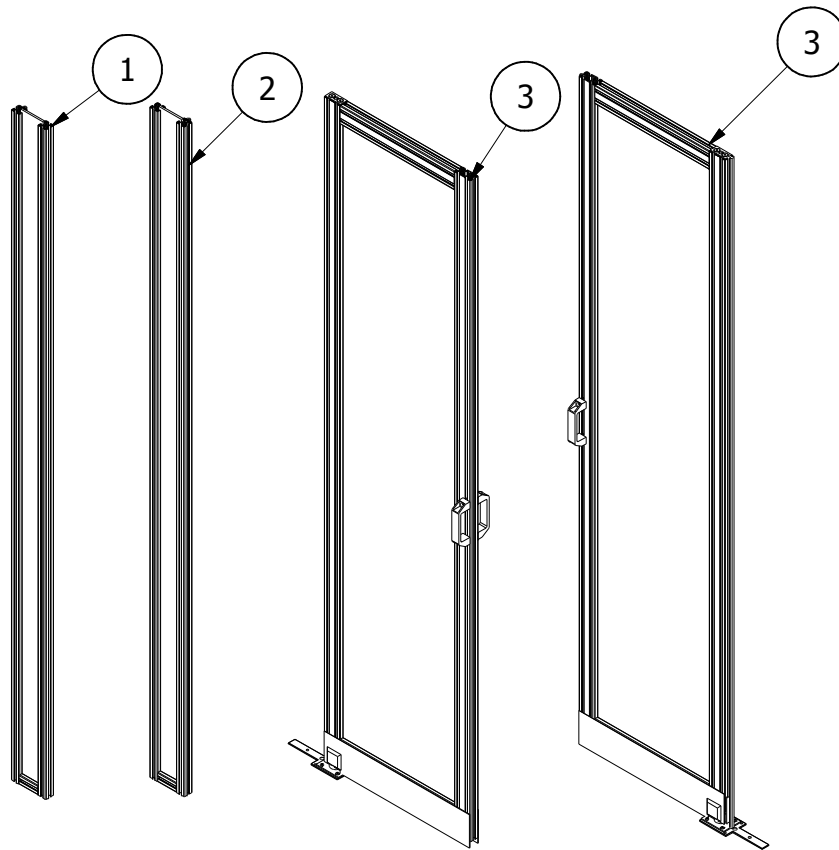
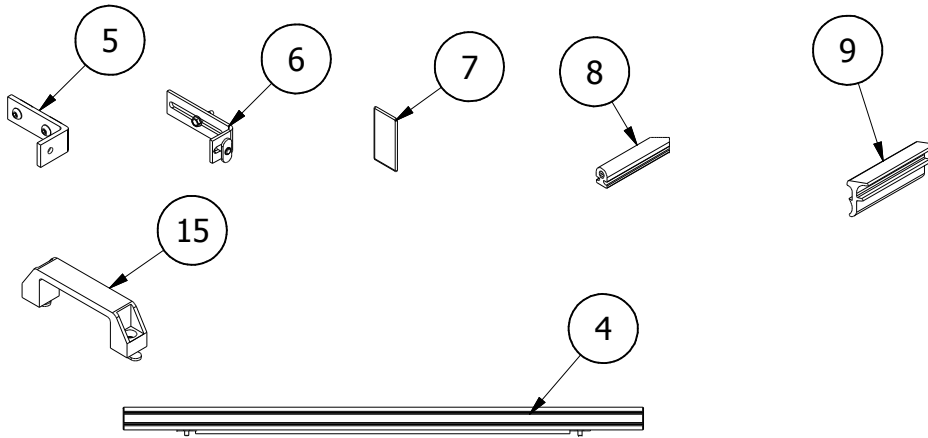


Double Pivot Door

Assembly and Installation Manual





PARTS LIST

ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	DPD-6000-SP	Left Side Panel
2	1	DPD-6000-SP	Right Side Panel
3	2	DPD-6000-DP	Left & Right Door
4	1	DPD-6000-H	Header
5	2	HDW-400499	Floor Mount Bracket
6	2	HDW-401404	Formed Mounting Bracket
7	2	HDW-401703	Rectangle End Cap
8	2	HDW-300306	Foam Bulb/Gasket
9	2	HDW-300303	Panel Gasket
10	6	FAS-100084	#10x1 1/2" Panhead Screws (not shown)
11	6	FAS-100085	#10-12 Plastic Screw Anchor (not shown)
12	2	FAS-100121	1/4-20 Flat Head Screw (not shown)
13	2	FAS-100122	5/16-18 Flat Head Screw (not shown)
14	2	FAS-100090	Self Tapping Screw (not shown)
15	4	HDW-401801	Black Door Handle
16	4	PAN-100110	Kick Plate attached to Door Panels(3); optional.

Safety & Handling

When unpacking the Double Pivot Doors(DPD) and components, be careful not to scratch the aluminum frame and the Lexan. They have been carefully packaged and inspected before crating. Inspect all components and be sure all required hardware is included for assembly.

Use only the proper and recommended tools for all assembly procedures as well as installation of the doors in and around the cabinets.

Do not lean the door or parts against walls, cabinets or posts where there is a chance for them to fall and become damaged.

All movement and assembly requires two persons for safety and protection of the doors being installed and the equipment around them.

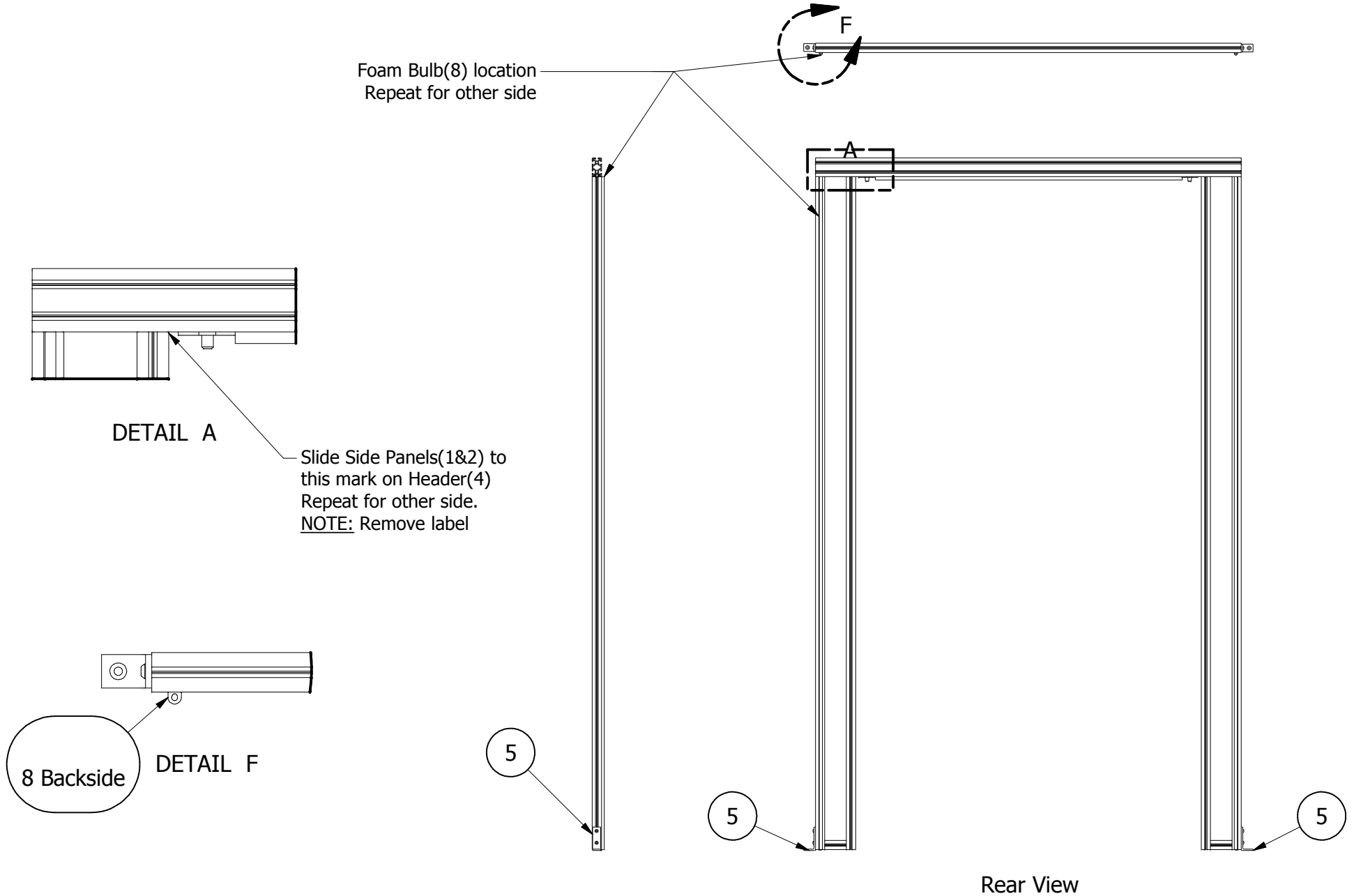
Tools List

5/16" Hex Nut Driver Bit	#2 Phillips Driver	Extension Cord	Hammer	Hacksaw
Rubber Mallet	Level	Tape Measure	3/16" T-Handle Hex Wrench	5/32" T-Handle Hex Wrench
Step Ladder	9/32" Drill Bit	1/4" Masonry Bit	Hammer Drill	Pencil or marker
String or Straight Edge	Vacuum	1/8" Hex Wrench		

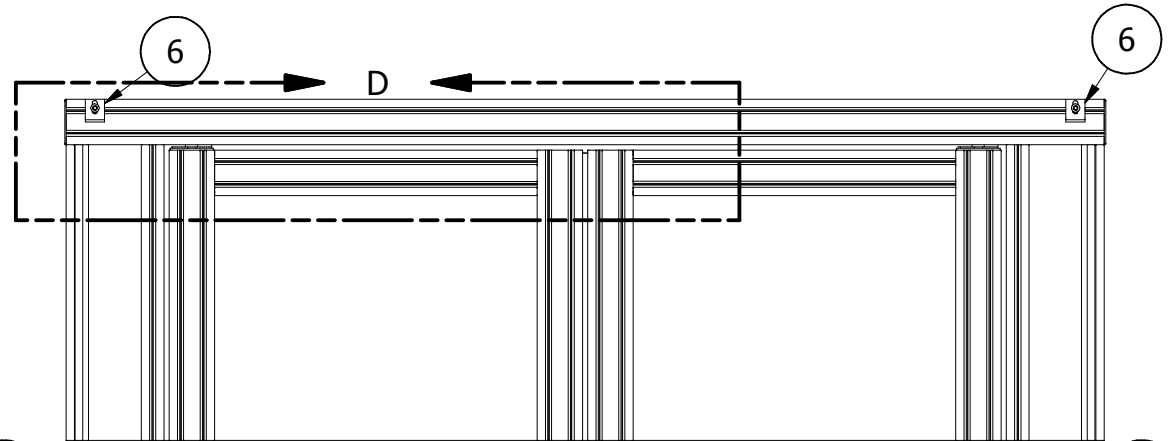
General Installation & Tips and Tricks

- Assemble the Door Frame by connecting the side panels to the header.
- Assemble the Door Panels into position and secure.
- Place the Door into position and secure to the cabinet and the floor.
- If the T-nut for mounting the hardware cannot be slid into the slot from the end, the T-nut can be inserted directly into the slot by placing a portion of the foam wrapping material in the slot as backing material and then placing the T-nut in front of the foam. This will provide backing for the T-nut and hold it in position while inserting the screw. Once the screw is threaded onto the T-nut, hold the foam material and slide the T-nut off the foam, then remove the foam out of the slot
- If springs are provided, place the spring in the slot and then place the T-nut in front of the spring to hold the T-nut in place.

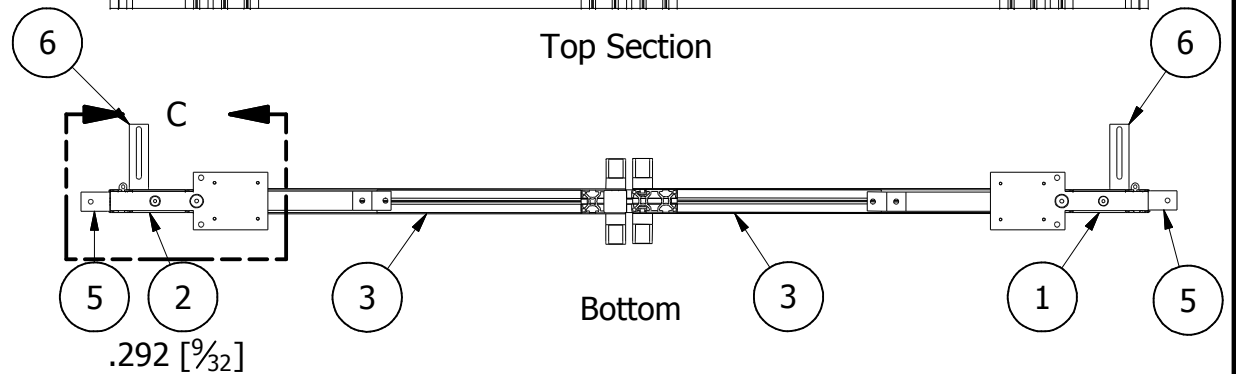
1. Lay the Left and Right Side Panels(1&2) with the front facing down and slide the Header(4) into position.
2. Align the inside of each Side Panel(1&2) to the Alignment Mark on the header and secure with $\frac{3}{16}$ " hex wrench (Detail A).
3. Slide the foam bulb(8) into the outside slot of each side panel as shown below.
4. Slide the Floor Mount Brackets(5) into place and tighten with a $\frac{5}{32}$ " Hex Wrench.



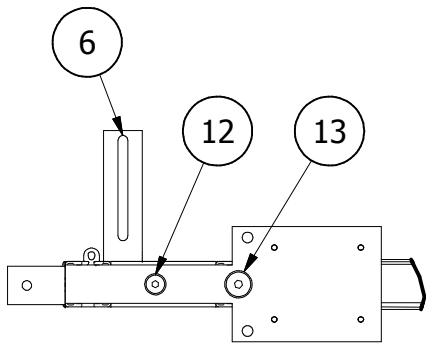
1. Raise the bottom of the door frame off the ground and set it on something to keep the entire bottom of the door frame and doors at least 1" off the floor.
2. Place the Left and Right door(3) in position and slide the receptacle at the top of each door into the post in the header(4) see Detail D.
3. Rotate the metal bracket at the bottom of the door 180 degrees so the flange is protruding out away from the door like the Bottom View image below and secure the $\frac{5}{16}$ " screw(13) and the $\frac{1}{4}$ " screw(12) into their correct location per Detail C using both the $\frac{3}{16}$ " and $\frac{5}{32}$ " Hex Wrenches.
4. Place the Formed Mounting Bracket(6) into the Header(4) per the Bottom view and Top Section view.
5. Verify the gaps between:
 - The Doors(3) and Side Panels(1&2) gapped at $\frac{9}{32}$ ",
 - Doors(3) gapped at $\frac{9}{32}$ ", and
 - The Doors(3) and bottom of Header(4) gapped at slightly larger than $\frac{9}{32}$ " ($\frac{19}{64}$ ").



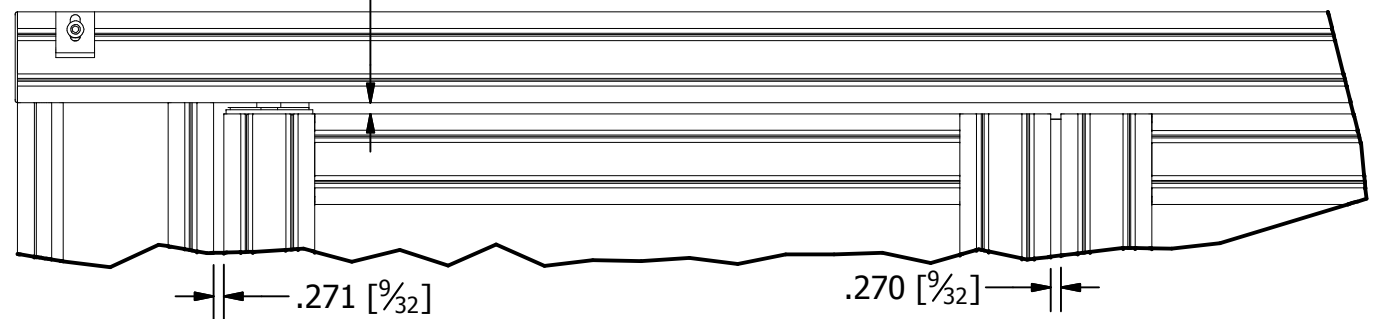
Top Section



Bottom

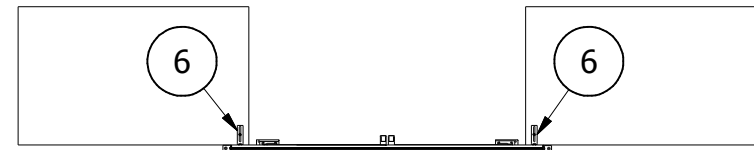


DETAIL C

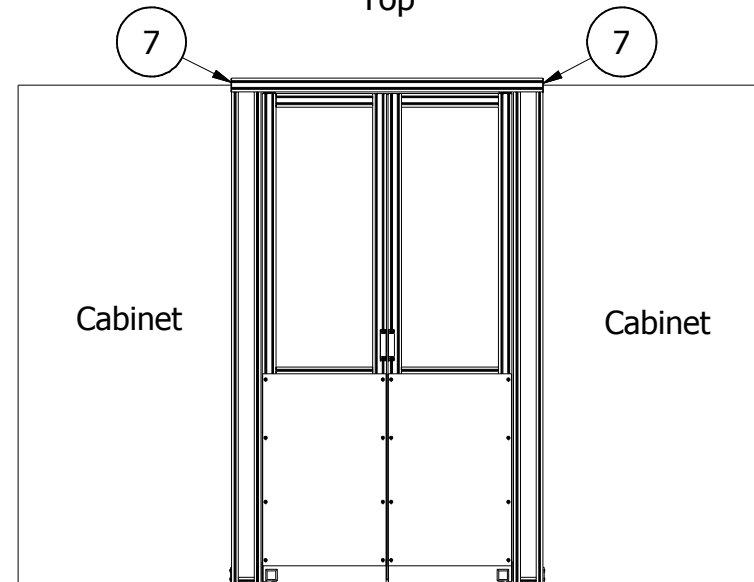
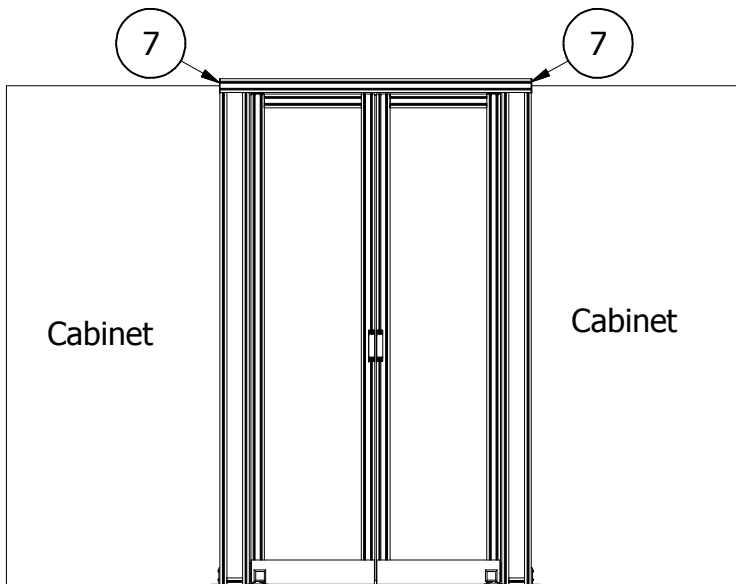


DETAIL D

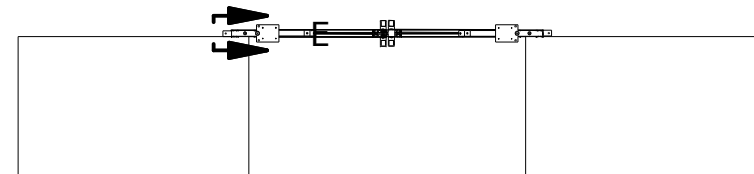
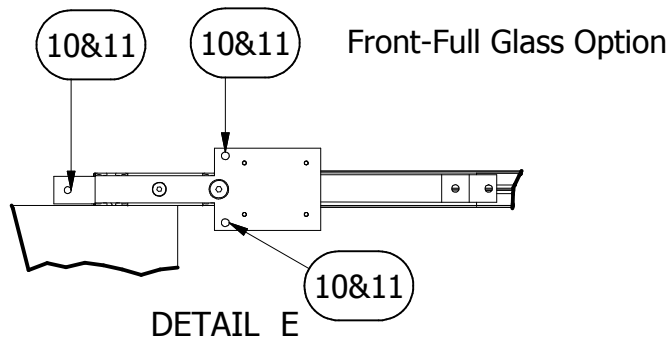
1. Using two people lift the door into vertical position and move it to its permanent location.
2. Ensure the Door is centered between the cabinets and secure the door to the top of the cabinets using a Self-Tapping Screw(14) inserted through the Formed Mounting Bracket(6).
3. Adjust the gap between the doors at the bottom so that the gap between the two doors is $\frac{9}{32}$ " and then secure the side panels to the floor in the locations shown in Detail E by drilling a $\frac{1}{4}$ " hole into the floor and then using the screws(10) and anchors(11).
4. Verify operation of the doors.
5. Adjust the black plastic hinge covers down and the Kick Plates so they are just off the floor and secure in place by removing the double sided sticky tape film and tightening the screw using a 5/32" allen wrench.
6. Place the Rectangle End Caps(7) on the ends of the Header(4).



Top



Front-Kickplate Option



Bottom