

## Assembly Instructions for Back Panel

### Model number

VCTBS-51U-6	VCTBS-51U-8	VCTBS-51U-10	VCTBS-51U-12
VCTBS-47U-6	VCTBS-47U-8	VCTBS-47U-10	VCTBS-47U-12
VCTBS-44U-6	VCTBS-44U-8	VCTBS-44U-10	VCTBS-44U-12
VCTBS-42U-6	VCTBS-42U-8	VCTBS-42U-10	VCTBS-42U-12
VCTBS-24U-6	VCTBS-24U-8	VCTBS-24U-10	VCTBS-24U-12

### Hardware

Qty. (6), 1/4-20 x 3/8" Pan Head Phillips Screw

Qty. (6), 1/4-20 x 3/4" Hex Head Screw

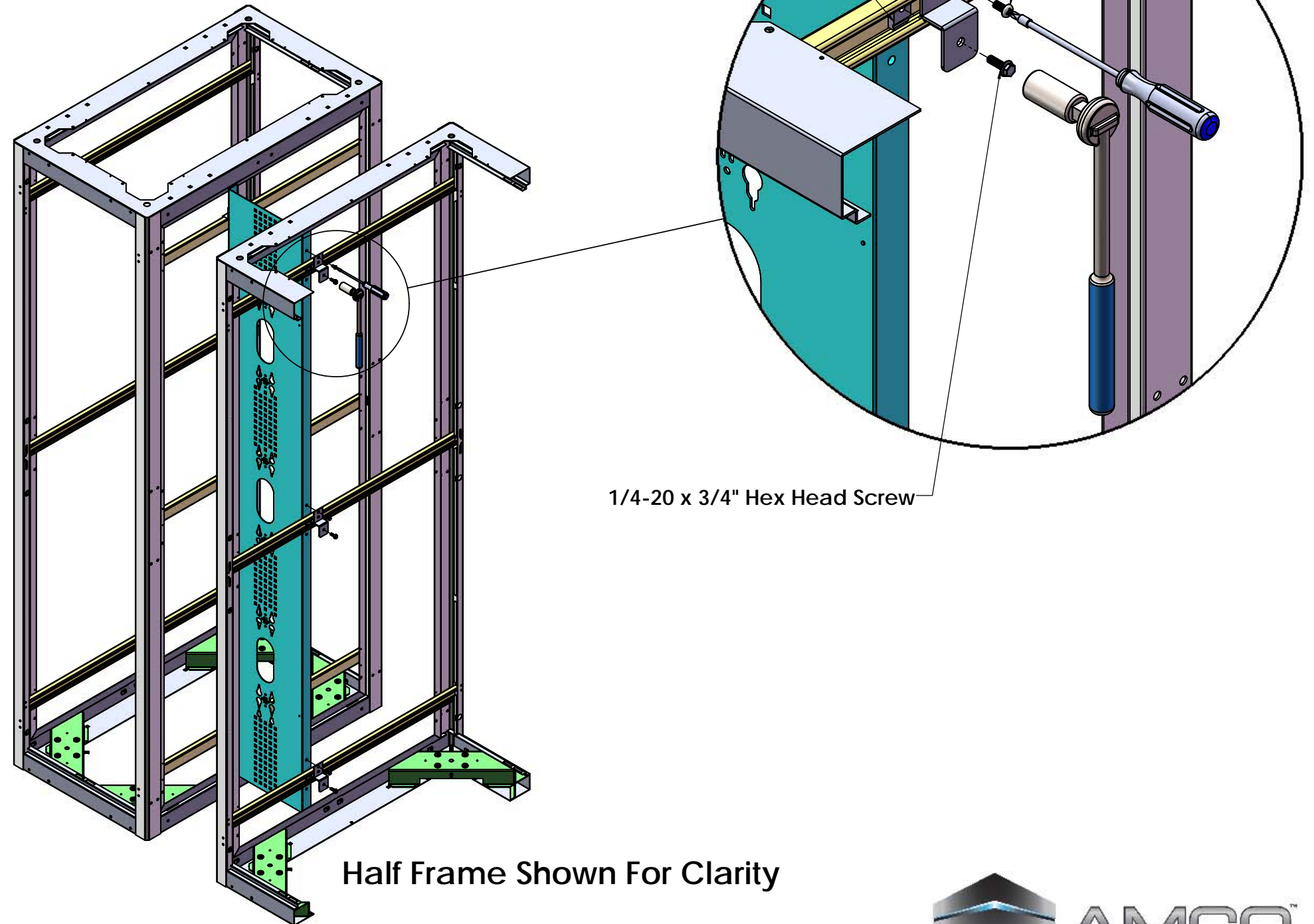
Qty. (6), 1/4-20 Unistrut Nut w/ Spring

Qty. (6), "Z" Shape bracket

### Tools

Screwdriver (Phillips)

3/8" Wrench



Half Frame Shown For Clarity



1 INNOVATION DRIVE - DES PLAINES, IL 60016